



GLS Aluminum Industries Pvt. Ltd.

MANAGEMENT POLICY

PAGE NO

Page 1 of 3

DOC. NO.

GLS/FOIL/MR/SOP/04

REV. NO.

00

EFFECTIVE DATE

01/08/2025

REVIEW DATE

31/07/2026

SUPERSEDES

NIL

TITLE: aluminum Process Scrap Policy

Aluminium Process Scrap Policy for GLS Aluminium Industries Pvt. Ltd.

1. Purpose

The purpose of this Aluminium Process Scrap Policy is to establish a framework for minimizing the generation of aluminum process scrap within GLS Aluminium Industries Pvt. Ltd.'s operations and ensuring that all generated scrap is effectively collected, third party dispose of and reused. This policy also emphasizes the importance of separating aluminum alloys and grades for optimal recycling outcomes.

2. Scope

This policy applies to all facilities and operations of GLS Aluminium Industries Pvt. Ltd. that involve the production, processing, or conversion of aluminum. It covers all aluminum-based product lines and focuses on the management of aluminum process scrap generated during production.

3. Core Principles

Minimization of Scrap: We are committed to minimizing the generation of aluminum process scrap at all stages of production, focusing on process efficiency and waste reduction.

Targeted Recycling: We target 100% collection, trying for recycling, third party sale and/or reuse of all aluminum process scrap generated within our operations.

Alloy Separation: We prioritize the separation of aluminum alloys and grades to enhance the quality and recyclability of the scrap, supporting closed-loop recycling systems where feasible.

4. Aluminium Process Scrap Management Framework

4.1 Minimization of Aluminium Process Scrap

Process Optimization: For each aluminum-based product line, we identify all process steps and production areas where aluminum process scrap is generated. Specific measures are implemented to



GLS Aluminum Industries Pvt. Ltd.

MANAGEMENT POLICY	PAGE NO	Page 2 of 3
TITLE: aluminum Process Scrap Policy	DOC. NO.	GLS/FOIL/MR/SOP/04
	REV. NO.	00
	EFFECTIVE DATE	01/08/2025
	REVIEW DATE	31/07/2026
	SUPERSEDES	NIL

minimize scrap generation, including continuous process optimization and the application of business excellence programs.

Types of Scrap: The types of aluminum process scrap considered include run-around scrap, edge and end trim, and discrepant product. These are regularly analyzed to identify areas for improvement.

Employee Awareness and Training: We enhance employee awareness and knowledge regarding aluminum scrap and its economic value through in-house communication and training programs. This includes quantifying scrap amounts and visualizing data to reinforce the importance of scrap minimization.

4.2 Collection, Recycling, and Reuse of Aluminium Scrap

100% Collection Target: GLS Aluminium Industries Pvt. Ltd. is committed to achieving a 100% collection rate for all aluminum process scrap. Collected scrap is either sale to third party or reused within our operations or in collaboration with external recycling partners.

Scrap Management Plan: We maintain a scrap management which is regularly updated to maximize the benefits. This plan may be a stand-alone document or integrated into our existing waste or materials management plan.

4.3 Separation of Aluminium Alloys and Grades

Alloy Separation: Where feasible, we separate aluminum alloys and grades to improve the recyclability and material integrity of the scrap. This includes evaluating the feasibility of refined alloy separation for reuse in similar quality product applications.

Grouped Alloy Families: In cases where refined separation is not practical, we group aluminum process scrap by alloy families to facilitate recycling at other facility by selling. This approach supports better material integrity and enhances the quality of recycled aluminum.

Investment in Segregation Systems: Where necessary, we invest in segregation systems to support closed-loop recycling. However, the costs and benefits of such investments are carefully evaluated to ensure they are economically viable.



GLS Aluminum Industries Pvt. Ltd.

MANAGEMENT POLICY	PAGE NO	Page 3 of 3
	DOC. NO.	GLS/FOIL/MR/SOP/04
	REV. NO.	00
	EFFECTIVE DATE	01/08/2025
	REVIEW DATE	31/07/2026
TITLE: aluminum Process Scrap Policy	SUPERSEDES	NIL

5. Documentation and Monitoring

Systems Documentation: We maintain comprehensive documentation of all processes related to aluminum process scrap management, including objectives, procedures, and performance metrics.

Monitoring and Reporting: We continuously monitor the generation, collection, and dispose of to third party of aluminum process scrap and report on progress through regular internal reviews. Corrective actions are implemented as needed to achieve our scrap management objectives.

6. Review and Continuous Improvement

Policy Review: This Aluminium Process Scrap Policy will be reviewed at least every five years or as needed based on changes in industry standards, technological advancements, or business operations. The review process will include input from senior management and relevant stakeholders.

Continuous Improvement: We are committed to continuously improving our aluminum process scrap management practices, exploring new technologies and methods to further reduce waste and enhance recycling efforts.

Prepared By: Malkeet Singh Production Officer

Reviewed By: Rajendra Moyal, Sustainability Officer / Management Representative

Approved By: Rajesh Singh, C.O.O.

Revision History:

Revision Number	Date	Description of Changes	Approved By
00	01-08-2025	Initial release of the Aluminium Process Scrap Policy.	Rajesh Singh (C.O.O.)

